



Z-50[®]

TOOL JOINT COMPOUND WITH 50% ZINC

DESCRIPTION

Z-50 is formulated with 50% metallic zinc which meets the requirements described in API bulletin RP 7G. It contains special additives to reduce the problem of excessive plating and buildup of metallic zinc encountered with other compounds.

Z-50 is manufactured with JET-LUBE grease compounded from custom refined low sulphur oil. The grease base ensures brushability over a wide temperature range, tenacious adherence to all surfaces, resistance to water wash out and the prevention of rust/corrosion. The metallic particles and other additives are maintained in uniform suspension throughout the compound.

Z-50 is unmatched in its ability to displace moisture and in adherence to wet tool joint surfaces.

ADVANTAGES

- Non-plating
- Low sulphur content
- Non-reactive, no gassing
- Brushable over a wide temperature range
- Sticks to wet joints
- Consistent rig floor make-up
- Resistant to downhole make-up
- Available in Arctic grade
- Also available as:
Z-60 with 60% Zinc content

APPLICATIONS

Z-50 Tool Joint Compound is designed to provide the maximum protection for tool joint threads and shoulders over a wide variety of conditions.

PRODUCT CHARACTERISTICS

Service Range:	-18°C (0°F) to 149°C (300°F)
Thickener	Aluminium complex
Fluid Type	Petroleum
Colour/Appearance	Smooth Grey Paste
Dropping Point (ASTM D-566)	199°C (390°F)
Specific Gravity	1.78
Oil Separation	<5.0
Wt. % Loss @ 212°F (100°C)	
Flash Point (ASTM D-92)	>221°C (430°F)
NLGI Grade	1-2
Penetration @ 77°F (ASTM D-217)	275-305
Copper Strip Corrosion (ASTM D-4048)	1A
Shell 4-Ball (ASTM D-2596)	
Weld Point, kgf	500
Recommended Torque	Per API RP 7G
Friction factor	1.0

PACKAGING

Code No.	Size	Container
JA20423	5kg	Plastic pail
JA20412	12.5kg	Metal pail
JA20416	16kg	Plastic pail
JA20493	25kg	Plastic pail
JA20439	227kg	Metal Drum

LIMITED WARRANTY

Jet-Lube (UK) Limited makes the Limited Express Warranty that at the date of delivery, this product shall be free from defects in Jet-Lube (UK) Limited materials and workmanship. This limited Express Warranty is expressly in lieu of any other express or implied warranties, including any implied warranty of merchantability or fitness for a particular purpose, and of any other obligation on the part of Jet-Lube (UK) Limited. The sole remedy for breach of the Limited Express Warranty shall be the refund of the purchase price. All other liability is negated and disclaimed, and Jet-Lube (UK) Limited shall not be liable for incidental or consequential damages

July 2014